



**Päätös 23.02.2018**

Dnro 001388/00.01.01/2018

## **Lääkealan turvallisuus- ja kehittämiskeskuksen päätös**

Euroopan farmakopea

### **Valtuutussäännökset**

Lääkelaki (395/1987) 82 §, (773/2009)

### **Kohderyhmät**

Lääketehtaat  
Lääketukkukaupat  
Apteekit  
Sairaala-apteekit  
Lääkekeskukset

### **Voimaantulo**

1.4.2018

### **Kumottava(t) normi(t)**

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# 1. PÄÄTÖSASIAT

## 1.1 Lääkealan turvallisuus- ja kehittämiskeskus (Fimea) on päättänyt vahvistaa noudatettavaksi:

- Euroopan farmakopean 9. painoksen neljännen täydennysosan (European Pharmacopoeia, Supplement 9.4)
- Seuraavan Euroopan farmakopean yhdeksännen painoksen päivitetyn monografian: *Products of fermentation* (1468); (korvaa version 05/2017:1468), Liite 1.

## 1.2 Euroopan farmakopeasta vahvistetaan poistettaviksi seuraava(t) monografia(t):

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## 1.3 Tällä päätöksellä kumotaan seuraavat Fimean antamat päätökset:

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# 2. NEUVONTA

Päätöksestä voi tarvittaessa pyytää lisätietoja Lääkealan turvallisuus- ja kehittämiskeskukselta.

# 3. VOIMAANTULO

Tämä päätös tulee voimaan 1.4.2018

## Hyväksyjä

Helle Marjo-Riitta  
Salo Piia

Yksikön päällikkö  
Jaostopäällikkö

## Allekirjoitus

Asiakirja on sähköisesti allekirjoitettu asianhallintajärjestelmässä.  
Fimea 23.02.2018. Allekirjoituksen oikeellisuuden voi todentaa kirjaamosta.

## JAKELU

Lääketehtaat  
Lääketukkukaupat  
Apteekit  
Sairaala-apteekit  
Lääkekeskukset

## TIEDOKSI

Sosiaali- ja terveysministeriö  
Maa- ja metsätalousministeriön elintarvike- ja terveysosasto  
Työ- ja elinkeinoministeriö  
Sosiaali- ja terveysalan lupa- ja valvontavirasto  
Terveyden- ja hyvinvoinnin laitos  
Elintarviketurvallisuusvirasto  
Pääesikunnan lääkintähuolto-osasto  
Sotilaslääketieteen Keskus, Sotilasapteekki  
Kuluttajavirasto  
Lääketeollisuus ry  
Rinnakkaislääketeollisuus ry  
Apteekkitavaratukkukauppiat ry  
Suomen Lääkerinnakkaistuojien yhdistys ry  
Eläinlääketuojat  
Helsingin yliopisto, farmasian tiedekunta  
Helsingin yliopisto, eläinlääketieteellinen tiedekunta  
Itä-Suomen yliopisto, farmaseuttinen tiedekunta  
Åbo Akademi, biokemian ja farmasian laitos  
Suomen Apteekkariliitto  
Suomen Farmasialiitto  
Suomen Proviisoriyhdistys  
Suomen Lääkäriliitto  
Suomen Eläinlääkäriliitto  
Suomen Kuntaliitto

## LIITE/LIITTEET

**Liite 1.** Products of fermentation (1468); (korvaa version 05/2017:1468)

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## NOTE ON THE MONOGRAPH

Due to the public health risk associated with histamine contamination (see for example: *Public Health Risks of Histamine and other Biogenic Amines from Fish and Fishery Products, Meeting report, 23-27 July 2012 FAO headquarters, Rome Italy*), further requirements related to the quality of raw materials were added to the Raw materials section of the monograph.

The present monograph was adopted by the European Pharmacopoeia Commission by correspondence on 12 January 2018. The date on which the states party to the Convention on the Elaboration of a European Pharmacopoeia shall implement, within their territories, the revised version of the monograph has been set to 1 April 2018.

04/2018:1468

## PRODUCTS OF FERMENTATION

### Producta ab fermentatione

This monograph applies to indirect gene products obtained by fermentation. It is not applicable to:

- monographs in the Pharmacopoeia concerning vaccines for human or veterinary use;
- products derived from continuous cell lines of human or animal origin;
- direct gene products that result from the transcription and translation from nucleic acid to protein, whether or not subject to post-translational modification;
- products obtained by semi-synthesis from a product of fermentation and those obtained by biocatalytic transformation;
- whole broth concentrates or raw fermentation products.

This monograph provides general requirements for the development and manufacture of products of fermentation. These requirements are not necessarily comprehensive in a given case and requirements complementary or additional to those prescribed in this monograph may be imposed in an individual monograph or by the competent authority.

### DEFINITION

For the purposes of this monograph, products of fermentation are active or inactive pharmaceutical substances produced by controlled fermentation as indirect gene products. They are primary or secondary metabolites of micro-organisms such as bacteria, yeasts, fungi and micro-algae, whether or not modified by traditional procedures or recombinant DNA (rDNA) technology. Such metabolites include vitamins, amino acids, antibiotics, alkaloids and polysaccharides.

They may be obtained by batch or continuous fermentation processes followed by procedures such as extraction, concentration, purification and isolation.

### PRODUCTION

Production is based on a process that has been validated and shown to be suitable. The extent of validation depends on the critical nature of the respective process step.

1  
2 CHARACTERISATION OF THE PRODUCER MICRO-ORGANISM

3 The history of the micro-organism used for production is documented. The  
4 micro-organism is adequately characterised. This may include determination of  
5 the phenotype of the micro-organism, macroscopic and microscopic methods  
6 and biochemical tests and, if appropriate, determination of the genotype of the  
7 micro-organism and molecular genetic tests.  
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9  
10 PROCESSES USING A SEED-LOT SYSTEM

11 The *master cell bank* is a homogeneous suspension or lyophilisate of the original cells  
12 distributed into individual containers for storage. The viability and productivity of  
13 the cells under the selected storage conditions and their suitability for initiating a  
14 satisfactory production process after storage must be demonstrated.

15 Propagation of the master cell bank may take place through a seed-lot system that uses a  
16 working cell bank.  
17

18 The *working cell bank* is a homogeneous suspension or lyophilisate of the cell material  
19 derived from the master cell bank, distributed in equal volumes into individual  
20 containers for storage (for example, in liquid nitrogen).

21 Production may take place by batch or continuous culture and may be terminated under  
22 defined conditions.  
23

24 All containers in a cell bank are stored under identical conditions. Once removed from  
25 storage, the individual ampoules, vials or culture straws are not returned to the cell bank.  
26

27 PROCESSES USING STAGED GROWTH IN CULTURES

28 The contents of a container of the working cell bank are used, if necessary after  
29 resuspension, to prepare an inoculum in a suitable medium. After a suitable period of  
30 growth, the cultures are used to initiate the fermentation process, if necessary following  
31 preculture in a fermentor. The conditions to be used at each stage of the process are  
32 defined and must be met with each production run.  
33

34  
35 CHANGE CONTROL

36 If the production process is altered in a way that causes a significant change in the  
37 impurity profile of the product, the critical steps associated with this change in impurity  
38 profile are revalidated.  
39

40 If a significant change has taken place in the micro-organism used for production that  
41 causes a significant change in the impurity profile of the product, the critical steps of  
42 the production process associated with this change, particularly the procedure for  
43 purification and isolation, are revalidated.

44 Revalidation includes demonstration that new impurities present in the product as  
45 a result of the change are adequately controlled by the test procedures. If necessary,  
46 additional or alternative tests must be introduced with appropriate limits. If the change  
47 in the process or in the micro-organism results in an increase in the level of an impurity  
already present, the acceptability of such an increase is addressed.

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2 When a master cell bank is replaced, the critical steps of the production process must be  
3 revalidated to the extent necessary to demonstrate that no adverse change has occurred  
4 in the quality and safety of the product. Particular attention must be given to possible  
5 changes in the impurity profile of the product if a modified or new micro-organism  
6 is introduced into the process.

#### 7 8 RAW MATERIALS

9 The raw materials employed in the fermentation and/or down-stream processing are of  
10 suitable quality for the intended purpose. They are tested to ensure that they comply  
11 with written specifications. Special attention must be paid to the levels of free histidine  
12 in fish peptones as the presence of free histidine may lead to histamine formation in  
13 certain conditions.

14 Levels of bioburden in media or in the inlet air for aeration are reduced to an adequately  
15 low level to ensure that if microbial contamination occurs, it does not adversely affect  
16 the quality, purity and safety of the product. Addition of components such as nutrients,  
17 precursors, and substrates during fermentation takes place aseptically.

#### 18 19 IN-PROCESS CONTROLS

20 In-process controls are in place to ensure the consistency of the conditions during  
21 fermentation and down-stream processing and of the quality of the isolated product.  
22 Particular attention must be paid to ensure that any microbial contamination that  
23 adversely affects the quality, purity and safety of the product is detected by the controls  
24 applied.

25 Production conditions may be monitored, as appropriate, by suitable procedures for  
26 example to control and check:

- 27 – temperature,
- 28 – pH,
- 29 – rate of aeration,
- 30 – rate of agitation,
- 31 – pressure,
- 32 – pressure,
- 33 – pressure,

34 and to monitor the concentration of the required product.

#### 35 36 DOWN-STREAM PROCESSING

37 At the end of fermentation, the producer micro-organism is inactivated or removed.  
38 Further processing is designed to reduce residues originating from the culture medium  
39 to an acceptable level and to ensure that the desired product is recovered with consistent  
40 quality.

41 Various purification processes may be used, for example, charcoal treatment,  
42 ultrafiltration and solvent extraction. It must be demonstrated that the process or  
43 processes chosen reduce to a minimum or remove:

- 44 – residues from the producer micro-organism, culture media, substrates and precursors,
- 45 – unwanted transformation products of substrates and precursors.

46 If necessary, suitable tests are performed either as in-process controls or on the isolated  
47 product of fermentation.

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IDENTIFICATION, TESTS AND ASSAY

The requirements with which the product must comply throughout its period of validity, as well as specific test methods, are stated in the individual monographs.